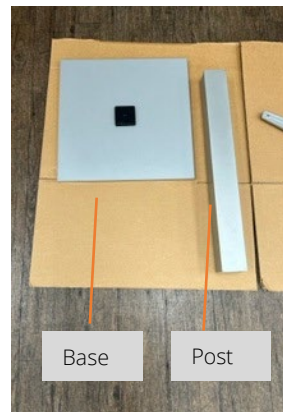
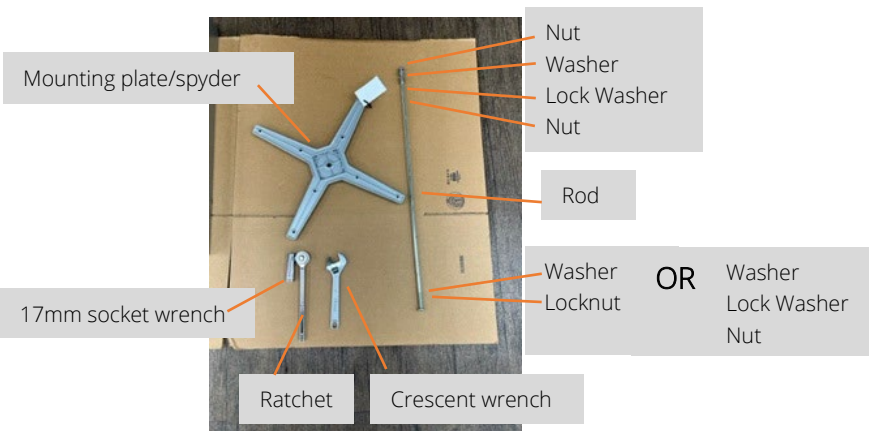


## BASE ASSEMBLY INSTRUCTIONS FOR BASES WITH ROD CONSTRUCTION (AL-1805, AL-2400, AL-2500)

1. Base consists of 4 parts:
  - a. Base.
  - b. Column.
  - c. Rod with one of the following two hardware configurations:
    - i. **Configuration 1:** 2 nuts, 1 lock washer, 2 regular washers, 1 lock nut. Make sure to preserve the following sequence of the hardware during assembly (illustrated below and on page 3):
      1. From top of base down - Nut/[spyder]/washer/lock washer/nut at the top of the rod.
      2. From bottom of base up - Locknut/washer/[base plate] at the bottom of the rod.
    - ii. **Configuration 2:** 3 nuts, 2 lock washers, 2 regular washers. Make sure to preserve the following sequence of the hardware during assembly (illustrated below):
      1. From top of base down - Nut/[spyder]/washer/lock washer/nut at the top of the rod.
      2. From bottom of base up - Nut/lock washer/washer/[base plate] at the bottom of the rod.
  - d. Mounting plate/spyder.
2. You will need the following tools:
  - a. Crescent wrench.
  - b. Ratchet.
  - c. 17mm socket wrench.



3. Attach the top of the rod (the edge with the nut/washer/lock washer/nut) to the spyder. Unscrew the top nut, put the rod through the spyder, screw the top nut on until it is flush with the top of the rod and spyder. With the crescent wrench, tighten the bottom nut to the spyder.



4. Remove locknut and washer (or nut, lock washer, and washer in Configuration 2) from the side of the rod that is not attached to the spyder. Place spyder side flat on the ground. Place the column over the rod, align with the spyder. **Note, round columns must be aligned with the notch on the spyder.**



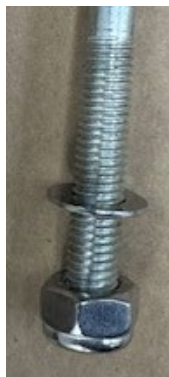
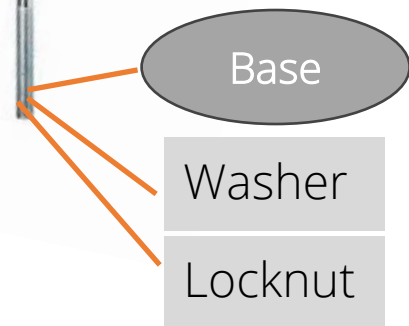
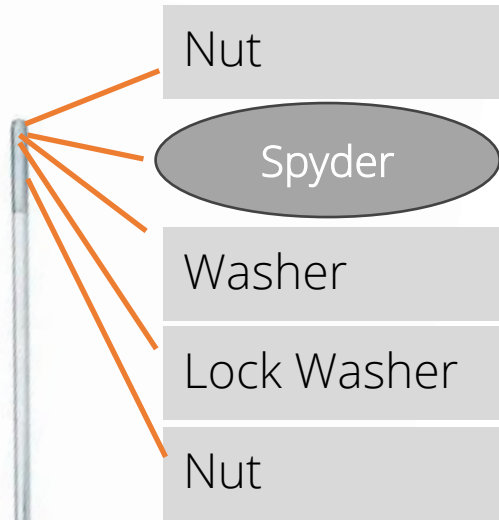
5. Align the column and the base. **Note, round columns must be aligned with the notch on the base plate.** Use a 17mm socket wrench to secure the base to the column with the washer and locknut (or washer, lock washer, and nut in Configuration 2). Tight securely, but do not overtighten.



6. Align the spyder with the holes on the underside of the table top. For square bases, make sure the edges of the table and base are parallel. Locate the box with the correct screws. **DO NOT use any screws other than the ones provided in the box.**



## Hardware Sequence on the Rod



OR

