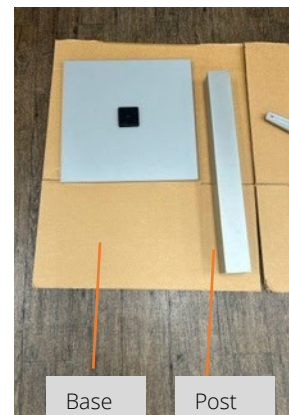
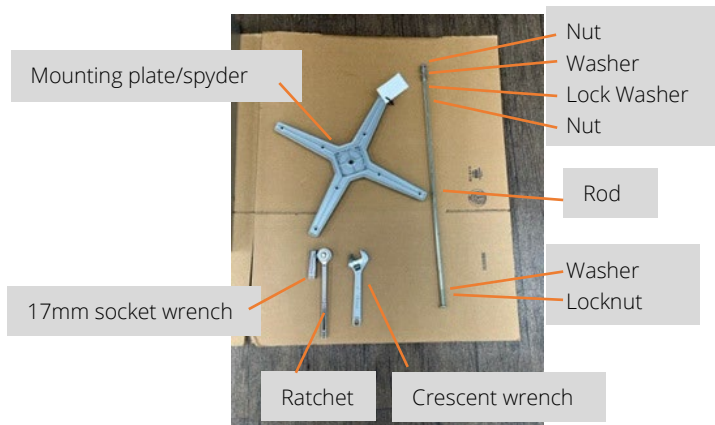
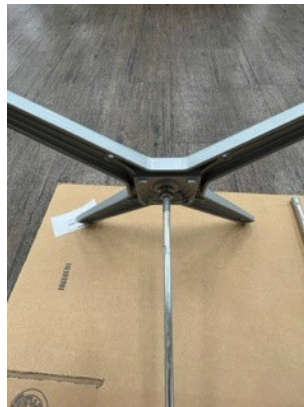


## AL-2500 BASE ASSEMBLY INSTRUCTIONS

1. AL-2500 base consists of 4 parts:
  - a. Base.
  - b. Column.
  - c. Rod with 2 nuts, 1 lock washer, 2 regular washers, 1 lock nut. Make sure to preserve the following sequence of the hardware during assembly (illustrated below):
    - i. Nut/washer/lock washer/nut at the top of the rod.
    - ii. Locknut/washer at the bottom of the rod.
  - d. Mounting plate/spyder.
2. You will need the following tools:
  - a. Crescent wrench.
  - b. Ratchet.
  - c. 17mm socket wrench.
  - d. 4mm allen wrench.



3. Attach the top of the rod (the edge with the nut/washer/lock washer/nut) to the spyder. Unscrew the top nut, put the rod through the spyder, screw the top nut on until it is flush with the top of the rod. With the crescent wrench, tighten the bottom nut to the spyder.



4. Remove locknut and washer from the side of the rod that is not attached to the spyder. Place spyder side flat on the ground. Place the column over the rod, align with the spyder.



5. Align the column and the base. Use a 17mm socket wrench to secure the base to the column with the washer and locknut. Tighten securely, but do not overtighten.



6. Align the spyder with the holes on the underside of the table top. Use the bolts provided with the table top.

